


# Installation, Operation and Maintenance

## Model 981GD / 681GD

### Pump Control Control Valve with Pressure Reducing Feature

Sizes: 1¼" to 24"

**⚠ WARNING**



Read this Manual **BEFORE** using this equipment. Failure to read and follow all safety and use information can result in death, serious personal injury, property damage, or damage to the equipment. Keep this Manual for future reference.

**THINK SAFETY FIRST**

**⚠ WARNING**

Local building or plumbing codes may require modifications to the information provided. You are required to consult the local building and plumbing codes prior to installation. If the information provided here is not consistent with local building or plumbing codes, the local codes should be followed. This product must be installed by a licensed contractor in accordance with local codes and ordinances.

**⚠ WARNING**

**Need for Periodic Inspection/Maintenance:** This product must be tested periodically in compliance with local codes, but at least once per year or more as service conditions warrant. All products must be retested once maintenance has been performed. Corrosive water conditions and/or unauthorized adjustments or repair could render the product ineffective for the service intended. Regular checking and cleaning of the product's internal and external components helps assure maximum life and proper product function.

**NOTICE**

For Australia and New Zealand: Pipeline strainers should be installed between the upstream shutoff valve and the inlet of the backflow preventer.

It's important that this device be tested periodically in compliance with local codes, but at least once per year or more as service conditions warrant. If installed on a fire sprinkler system, all mechanical checks, such as alarm checks and backflow preventers, should be flow tested and inspected internally in accordance with NFPA 13 and NFPA 25.

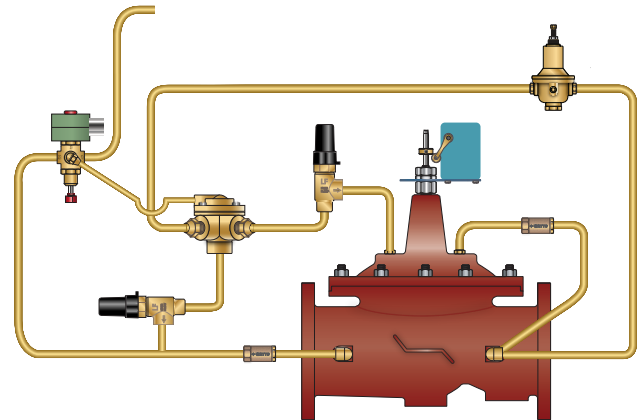


Table of Contents	Page
Introduction . . . . .	2
Installation . . . . .	2
Commissioning the Pump Control Valve . . . . .	3
Maintenance Schedule . . . . .	6
Trouble Shooting Guide . . . . .	6
Valve Disassembly Instructions . . . . .	8
ACV Schematic . . . . .	11



# 981GD (Globe) Pump Control Control Valve with Pressure Reducing Feature

## Standard Components

- 1 – Main Valve (905GD – Single Chamber)
- 2 – Model 22-1 Accelerator Control
- 3 – Limit Switch
- 4 – 3-Way Solenoid
- 5 – Check Valve
- 6 – Adjustable Opening Speed
- 7 – Adjustable Closing Speed
- 8 – Pressure Reducing Control
- Y – Y-Strainer
- X – Isolation Cocks

## Operation

The Pump Control Valve with Pressure Reducing Feature is designed to minimize the surges associated with the starting and stopping of pumps. The valve slowly opens and closes as required to control pumping related surges, and throttles to maintain a maximum downstream pressure during the pumping cycle. The pump starts and stops against a closed valve.

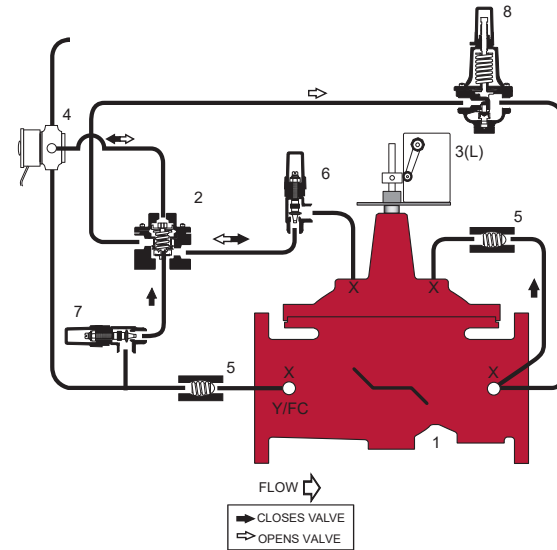
**Pump Start Up:** When the pump is signaled to start, the 3-Way Solenoid is energized, directing pressure into the cover chamber of the 3-way Accelerator Pilot. The Accelerator Pilot allows the main valve cover chamber to be vented downstream, causing the valve to open at a controlled rate, gradually admitting pumping pressure into the distribution system. The rate of opening is controlled by the adjustable opening speed control, which restricts the speed of fluid and pressure evacuating the main valve cover chamber.

**Pressure Reducing Feature:** During the pumping cycle, the valve acts as a Pressure Reducing Control Valve. Throttling (Pressure Reducing) action is controlled by a normally open, pressure reducing pilot designed to: 1) Open (allowing fluid out of the main valve cover chamber) when downstream pressure is below the adjustable setpoint, and 2) Close (allowing fluid to fill the main valve cover chamber through the integral orifice of the Accelerator Pilot) when downstream pressure is above the adjustable setpoint. A decrease in downstream pressure causes the valve to modulate toward an open position, raising downstream pressure. An increase in downstream pressure causes the valve to modulate toward a closed position, lowering downstream pressure.

## Installation

Start-up of an automatic control valve requires that proper procedures be followed. Time must be allowed for the valve to react to adjustments and the system to stabilize. The objective is to bring the valve into service in a controlled manner to protect the system from damaging over-pressure.

1. Prior to installation, flush line to remove debris.
2. Install valve so the flow arrow matches flow through the line, and gauges to monitor valve inlet and outlet pressures.
3. Install isolation valves upstream and downstream of the main valve.
4. Provide adequate clearance for valve servicing and maintenance. Refer to valve servicing dimensions on next page. Avoid installing valves 6" and larger in the vertical position (main valve stem horizontal). Automatic Control Valves (ACVs) are designed for horizontal in-line installation, with the cover facing up (main valve stem vertical). Slow operation or premature stem and guide wear may occur if valve is not installed according to factory recommendations. Consult factory for detailed engineering review prior to ordering if valve is to be installed other than horizontally in-line.
5. If valve is equipped with a pilot control system, extra precautions should be made during installation to protect the piping circuit from damage. Only remove the pilot control system from the valve if necessary. Tubing and fittings should be kept clean and replaced exactly as removed. Consult appropriate hydraulic schematic to ensure proper re-assembly.
6. Connect solenoid wiring leads to desired switching device, using safe, standard electrical practices.
7. Wire the limit switch contacts to the proper relay connections, using safe, standard electrical practices. Adjust the limit switch collar to the approximate make/break contact position.
8. After installation, vent entrapped air from valve cover and pilot system by following instructions on Technical Bulletin.



**Pump Shutdown:** When the pump is signaled to turn off, the 3-Way Solenoid is de-energized, venting the cover chamber of the 3-way Accelerator Pilot. The Accelerator Pilot allows the main valve cover chamber to be connected to upstream pressure, causing the valve to close at a controlled rate. The valve slowly begins to close while the pump continues to operate. The closing rate of the valve is controlled by the adjustable closing speed control, which restricts the speed of fluid and pressure entering the main valve cover chamber. When the valve reaches the closed position, the limit switch is actuated, turning the pump off.

**Hydraulic Check Feature:** When the pump is turned off and downstream pressure is greater than upstream pressure, downstream pressure is admitted to the main valve cover chamber through a check valve in the pilot control system, closing the valve, preventing reversal of flow.

**Manual Operation:** Engaging the Solenoid Manual operator simulates power to the solenoid, manually opening the main valve. Disengaging the Solenoid Manual operator returns the valve to the closed position.

## Valve Servicing Dimensions



The following tables detail the recommended minimum valve servicing dimensions.

### Globe

Size (in)	1¼	1½	2	2½	3	4	6	8	10	12	14	16	20	24
A (in)	16	16	20	22	22	24	32	34	38	44	48	52	56	56
B (in)	10	10	12	14	14	16	24	26	28	30	34	40	48	48

### Angle

Size (in)	1¼	1½	2	2½	3	4	6	8	10	12	14	16
C (in)	16	16	20	22	22	24	32	34	38	44	48	52
D (in)	10	10	12	14	14	16	24	26	28	30	34	40

## Commissioning the Pump Control Valve

### STEP 1

Pre-set pilots as noted:

**Pressure Reducing** – Adjust OUT, counterclockwise, backing pressure off the spring, preventing possible over-pressuring of the system.

**Opening and Closing Speed** – Turn the adjustment screws on the Closing Speed and Opening Speed Controls, if the main valve is so equipped, OUT, counterclockwise, 1½ to 2½ turns from full closed position.

**3-Way Solenoid** – Confirm that the manual operator is turn counter clockwise to a full OUT position (See Figure 1).

### STEP 2

Loosen a tube fitting or cover plug at the main valve to allow air to vent during start-up.

### Step 3

Energize the solenoid to check actuation and to confirm connection to power source.

### STEP 4

De-energize the solenoid prior to initial pump start.

### STEP 5

Energize the solenoid at pump start to open the main valve, checking that the main valve opens. Air is vented through the loosened fitting. Tighten the fitting when liquid begins to vent.

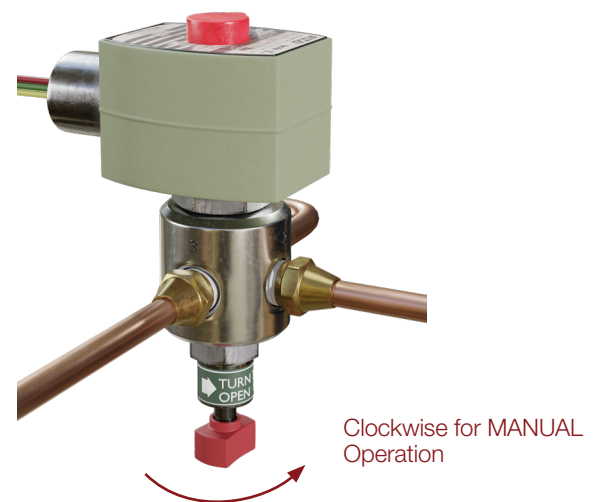


Figure 1  
3-Way Solenoid

# Setting the Pressure Reducing Control

## STEP 6

Partially open downstream isolation valve to establish flow through the system.

## STEP 7

Fine tune the Pressure Reducing Control to the desired pressure set point by turning the adjustment screw IN, clockwise to increase (See Figure 2A) or OUT, counterclockwise to decrease downstream pressure (See Figure 2B).

## STEP 8

Gradually open downstream isolation valve until full open.

Clockwise to INCREASE-  
downstream pressure

Counterclockwise to DECREASE  
downstream pressure

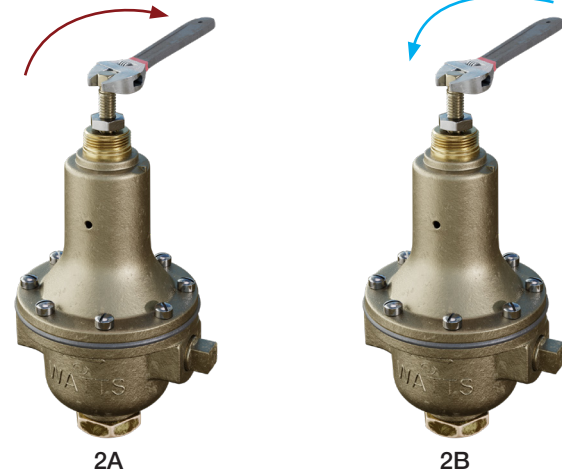


Figure 2  
CP15 — Pressure Reducing Control

## STEP 9

**Opening Speed Flow Control Adjustment:** The Opening speed flow control allows free flow into the cover and restricted flow out of the cover of the main valve.

If the downstream pressure fluctuates slightly below the desired set point, turn the adjustment screw OUT, counterclockwise, increasing the rate of opening (See Figure 3B).

Clockwise to DECREASE  
rate of opening

Counterclockwise to INCREASE  
the rate of opening

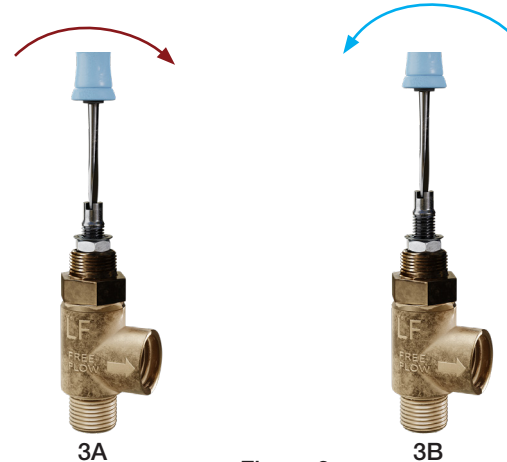


Figure 3  
Flow Control

## STEP 10

**Closing Speed Valve Adjustment:** The closing speed needle valve regulates fluid pressure into the main valve cover chamber, controlling the valve closing speed.

If the downstream pressure fluctuates slightly above the desired set point, turn the adjustment screw OUT, counterclockwise, increasing the rate of closing.

## STEP 11

De-energize solenoid to check that the main valve closes.

## STEP 12

At valve closure booster pump will stop. Adjust limit switch collar to final position to ensure positive actuation of limit switch electrical contact, if necessary, by sliding up/down to location (See Figure 4).

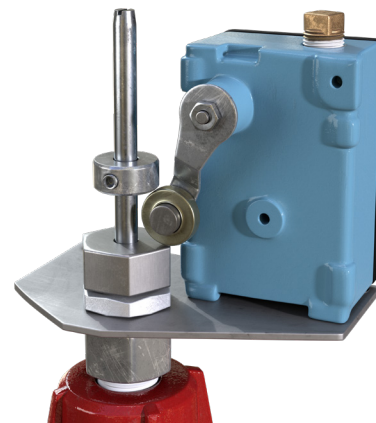


Figure 4  
Limit Switch in Closed Position

# Automatic Control Valve Maintenance Schedule

To ensure peak performance and longevity of your automatic control valve, Watts/Ames recommends following the below standard maintenance schedule.

- **Monthly Maintenance**
  - Visual inspection of valve(s) for leaks
  - Inspect for proper operation(s); exercise valve.
- **Quarterly Maintenance**
  - Conduct monthly inspection.
  - Validate/Re-establish necessary setpoints of controls/pilots.

- **Annual Maintenance**
  - Conduct monthly & quarterly inspections.
  - Inspect & clean all strainers.
  - Inspect valve coating, touch up as required.
- **3-5 Year Maintenance**
  - Conduct monthly, quarterly, & annual maintenance.
  - Inspect & replace valve elastomers (diaphragm, O-rings, valve/pilot seats)
  - Re-establish necessary set points of controls/pilots.

## Troubleshooting Guide

### **⚠ WARNING**

**Warning:** The valve cannot be serviced under pressure. Upstream and downstream Isolation Valves must be installed to protect system piping. Accurate diagnosis and troubleshooting requires the valve to open fully, and may subject downstream piping and equipment to high pressure and/or flow rates. The downstream Isolation Valve should be kept closed while diagnosing the valve.

**Extreme caution should be used while performing the troubleshooting techniques listed below.**

Recommended tools for diagnosis: (3) PRESSURE GAUGES, installed to monitor the inlet pressure, outlet pressure, and cover chamber pressure. If included, a POSITION INDICATOR should be installed to visually assess the position of the disc & diaphragm assembly.

### **Test 1: Diaphragm Seal Test**

1. Close upstream & downstream isolation valves. Close pilot isolation valves or remove pilot control tubing to isolate valve cover from incoming fluid & pressure. Remove uppermost cover plug, test cock, or limit switch.
2. With the valve cover chamber vented to atmosphere, partially open the upstream isolation valve, allowing incoming pressure to lift the disc & diaphragm assembly. A volume of water will be displaced from the cover chamber as the valve opens; consult valve specification sheets for approximate cover capacity. A continuous flow of water from the open port indicates a damaged diaphragm or loose disc & diaphragm assembly. Disassemble valve and replace diaphragm or tighten disc & diaphragm assembly.

### **Test 2: Seat Seal Test**

1. Close downstream isolation valve and install pressure gauges on an open inlet and outlet port of main valve.
2. Open upstream isolation valve to allow pressure on to the valve cover. Allow valve to fully close.
3. Monitor downstream pressure gauge; reading should hold steady below incoming pressure. If pressure on downstream side rises to match upstream pressure, leakage is occurring through the seat of the main valve. Disassemble valve, inspect and repair/replace any required parts.
  - a. If gauge pressure rises to match outlet pressure (downstream of closed isolation valve) yet remains below inlet pressure, the isolation valve may be leaking as opposed to main valve seat.

### **Test 3: Freedom of Movement/Valve Travel Test**

1. Close upstream and downstream isolation valves. Install valve position indicator.
2. Partially open upstream isolation valve and allow cover to fill with fluid & pressure, closing the valve fully. Mark the position indicator's full closed position.
3. Isolate cover chamber from receiving fluid and pressure by closing isolation valves or removing control tubing.
4. Carefully vent cover chamber to atmosphere by opening test cock or removing a cover plug. Observe the valve position indicator as the valve travels to the full-open position. The disc & diaphragm assembly should move freely from fully closed to fully open position without binding or "grabbing" at any point during its movement.
  - a. The disc & diaphragm assembly may momentarily "hesitate" while travelling from fully closed to fully open position – this is a normal characteristic of diaphragm operated control valves, and does not indicate mechanical binding or improper valve operation.
  - b. A continuous discharge of water from the cover chamber after venting to atmosphere indicates leakage past the diaphragm.
5. If necessary, disassemble valve and inspect/repair disc & diaphragm assembly.

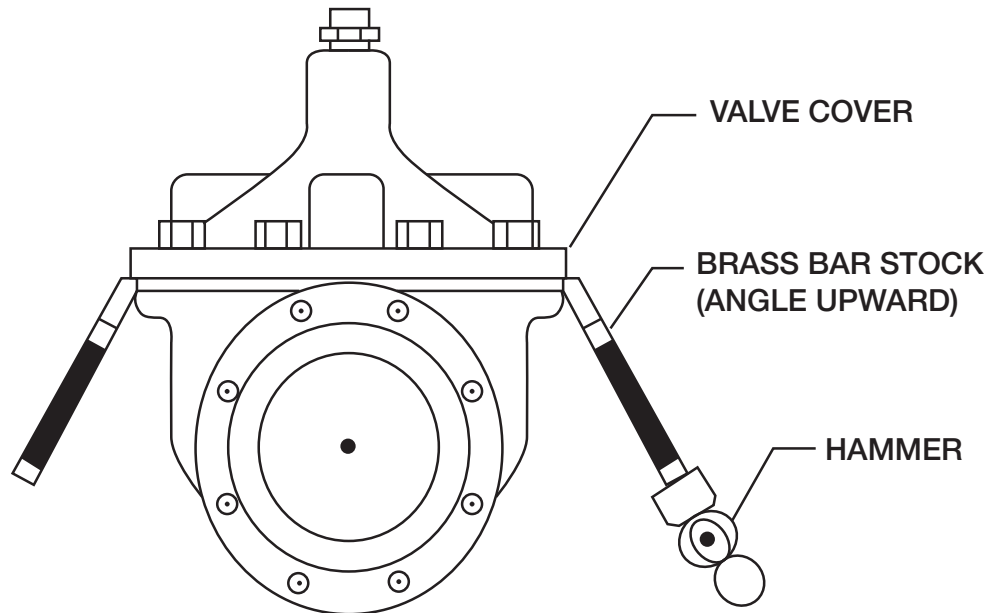
# Troubleshooting Guide

Issue	Possible Cause	Corrective Action	Notes
<b>Main Valve will not open</b>	Closed isolation valves in pilot system.	Check isolation valves, ensure open.	
	Insufficient supply pressure.	Check upstream pressure.	Depending on water source, supply pressure may not be controlled by valve operator.
	Main valve stem assembly corroded/damaged	Inspect stem assembly, clean/replace if necessary.	
	Blockage in pilot system.	Inspect & clean any installed pilot system strainers, check orifice/speed controls for blockages.	
	Improperly configured opening speed control.	Adjust opening speed control to verify functionality, adjust as required.	Standard setting for opening speed control is 1 1/2 - 2 1/2 turns open from full closed position. Can be adjusted in field.
	Pressure reducing control is not open	Check downstream pressure and adjust pressure reducing control if needed	
<b>Main Valve will not close</b>	Closed isolation valves in pilot system	Check isolation valves, ensure open.	
	Diaphragm is damaged	Conduct diaphragm seal test, repair and replace if necessary.	
	Main valve stem assembly corroded/damaged.	Inspect stem assembly, clean/replace if necessary.	
	Blockage in main valve.	Perform freedom of movement test; if valve does not close, disassemble and remove blockage.	
	Worn/damaged valve seat.	Perform seat sealing check; disassemble and inspect/repair seat if required.	
	Improperly configured closing speed control.	Adjust closing speed control to verify functionality, adjust as required.	Standard setting for closing speed control is 1 1/2 - 2 1/2 turns open from full closed position. Can be adjusted in field.
<b>Solenoid will not actuate</b>	Possible Cause: Low or no voltage	Check voltage at the solenoid connection, insuring that it has the minimum of 85% of the coils rated voltage.	Should be performed by licensed electrician
	Manual operated is engaged	Turn manual operator counter-clockwise to disengage	

# Valve Disassembly Instructions

Before undertaking valve disassembly, it is recommended to gather the following tools to aid you during the process:

- Small & large adjustable wrenches
- Screwdriver set
- Machinist fine metal file
- Fine wire brush
- Bench vise
- Basic valve IO&M manual
- Hammer & dull cold chisel
- Heavy-duty ratchet & socket set
- Hexagonal wrench set
- 320 grit/fine Emery cloth
- Appropriate technical bulletins for valve start-up procedures.



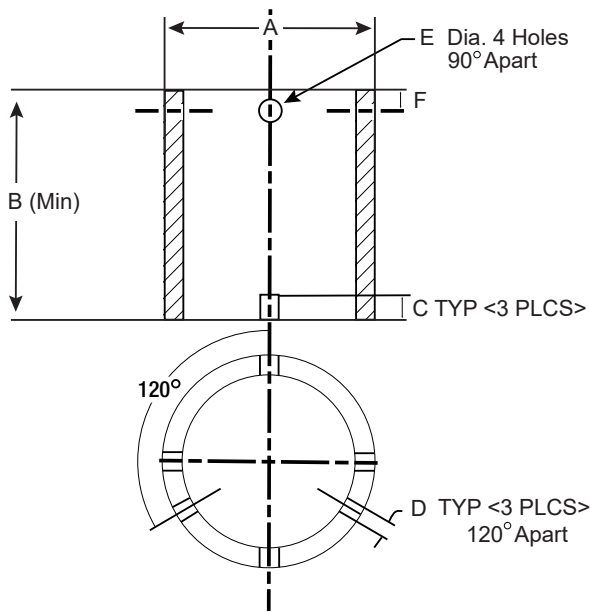
1. Isolate the valve from line pressure and depressurize it to ensure safe working conditions. Disconnect any electrical connections if so equipped.
2. Carefully remove Position Indicator or Limit Switches if equipped. Remove all tubing, fittings, and Control Pilots necessary to easily access and remove the cover. Remove cover nuts and washers.
3. Remove the cover. If cover is not free to be removed, loosen it by tapping upward along its outside edge with a dull cold chisel, pictured above.
  - a. Large valves may require the installation of lifting “eye” bolts in order to facilitate cover removal; installation ports are provided on the cover for this purpose.
4. Remove the Disc and Diaphragm Assembly from the valve body by lifting straight up.
  - a. Large diameter valves may require a lifting “eye” bolt to be installed in the valve stem accessory threads located on the very top of the valve stem.
5. Before removing Stem Nut, examine stem threads for mineral build-up. Remove deposits with a fine wire brush. Extreme care should be taken not to damage the finish on stem guiding surfaces when disassembling. Avoid applying pipe wrenches to top or bottom stem guide surfaces.

6. After removing the Stem Nut, the remainder of the Disc & Diaphragm Assembly should disassemble easily. Polish stem guide surfaces with fine emery cloth to remove any mineral deposits and inspect for excessive wear. Remove any mineral build-up from other components with wire brush or by using a Mineral Dissolving Solution. Inspect parts for wear and replace if necessary.
7. Inspect valve seat. If seat is not damaged, removal is not necessary. Valve seats 6" and smaller are threaded into the body of the valve and require a seat removal tool (Figure 5) (Table 1 details the tool dimensions for seat removal). Valve seats 8" and larger are held in the valve body with stainless steel cap screws. Remove seat retaining screws and lift seat straight up (Figure 6).

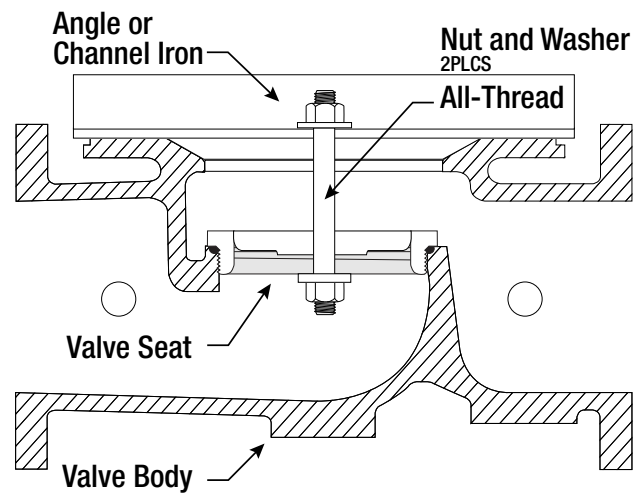
**Table 1: Seat Removal Tool Dimension**

Size	A	B	C	D	E (Dia.)	F
<i>in</i>	<i>Pipe Size (in)</i>	<i>Min. Length (in)</i>	<i>in</i>	<i>in</i>	<i>in</i>	<i>in</i>
1¼	1	3.12	0.38	0.25	0.44	0.55
1½	1	3.12	0.38	0.25	0.44	0.50
2	1¼	3.38	0.38	0.25	0.44	0.50
2½	2	4.0	0.38	0.38	0.56	0.62
3	2½	4.5	0.50	0.38	0.56	0.62
4	3	5.0	0.50	0.44	0.56	0.62
6	5	6.50	0.62	0.44	0.56	0.62

\*Schedule 40 steel pipe



**Figure 5**



**Figure 6**



8. Replace Seat Disc, Diaphragm and Spacer Washers provided in Main Valve repair kit (refer to Table 2 or 3 for correct repair kit part number). Re-assemble in the reverse order of disassembly.

**Table 2: Full Port Valve (905GD/905AD) Repair Kits**

Size (in)	1¼	1½	2	2½	3	4	6	8	10	12	14	16
P/N	0677-01	0677-01	0677-02	0677-03	0677-04	0677-05	0677-06	0677-07	0677-08	0677-09	0677-10	0677-11

**Table 3: Reduced Port Valve (605GD/605AD) Repair Kits**

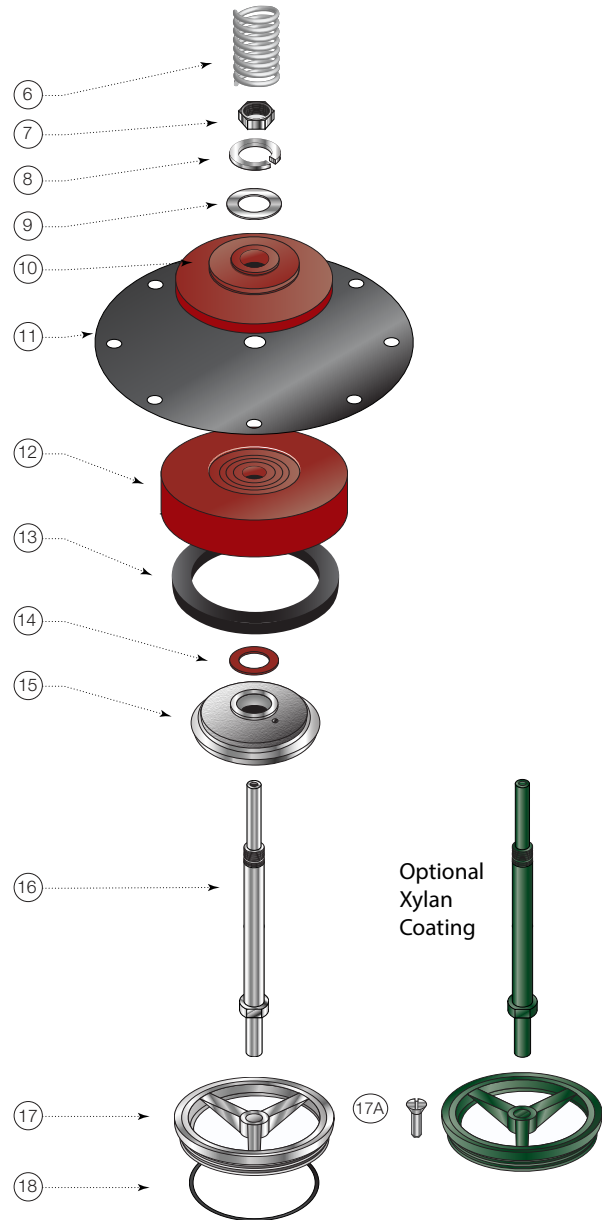
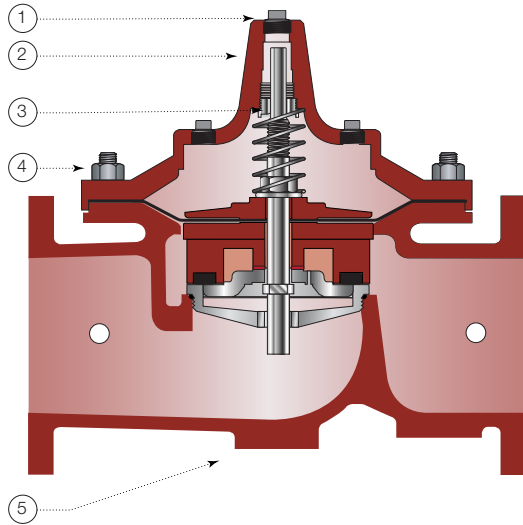
Size (in)	3	4	6	8	10	12	16	20 & 24
P/N	0677-02	0677-04	0677-05	0677-06	0677-07	0677-08	0677-09	0677-11

9. Re-Install Disc and Diaphragm Assembly in the valve, taking care not to damage the lower guide area in the center of the valve seat.
10. Re-install Cover Spring. Replace Valve Cover and tighten Cover Nuts in a crossing pattern to ensure even distribution. Test the Disc and Diaphragm Assembly for smooth travel by following the Freedom of Movement Test procedure in previous section.
11. Test the integrity of the Seat Seal by following the Seat Seal Test procedure in previous section.
12. Return valve to service by following instructions on the Technical Bulletin matching the valve function.

# ACV Assembly Diagram – Series 981GD

## NOTICE

Installation: If unit is installed in any orientation other than horizontal (cover up) OR extreme space constraints exist, consult customer service prior to or at the time of order.



Item	Description	Material
1	Pipe Plug	Lead Free Brass
2	Cover	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
3	Cover Bearing	ASTM A276 304 Stainless Steel
4	Stud with Cover Nut and Washer	ASTM A570 Gr.33 Zinc Plated Steel
5	Body	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
6	Spring	ASTM A276 302 Stainless Steel
7	Stem Nut	ASTM A276 304 Stainless Steel
8	Lock Washer	ASTM A276 304 Stainless Steel
9	Stem Washer	ASTM A276 304 Stainless Steel
10	Diaphragm Washer	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
11	Diaphragm*	Buna-N (Nitrile)
12	Disc Retainer	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
13	Seat Disc*	Buna-N (Nitrile)
14	Spacer Washer* x5	NY300 Fiber*
15	Disc Guide	ASTM A743 CF8M (316) Stainless Steel
16	Shaft	ASTM A276 304 Stainless Steel
17	Seat Ring**	ASTM A743 CF8M (316) Stainless Steel
17A	Seat Screw** (8" and Larger)	ASTM A276 304 Stainless Steel
18	Seat Gasket*	Buna-N (Nitrile)

\* Contained in Main Valve Repair Kit

\*\*Note: 6 inch and Smaller Valves, Seat Ring is threaded

Optional  
Xylan  
Coating

# ***NOTES***



**A WATTS Brand**

---

**USA: Backflow** T: (978) 689-6066 • F: (978) 975-8350 • [AmesFireWater.com](http://AmesFireWater.com)  
**USA: Control Valves** T: (713) 943-0688 • F: (713) 944-9445 • [AmesFireWater.com](http://AmesFireWater.com)  
**Canada:** T: (888) 208-8927 • F: (905) 481-2316 • [AmesFireWater.ca](http://AmesFireWater.ca)  
**Latin America:** T: (52) 55-4122-0138 • [AmesFireWater.com](http://AmesFireWater.com)